

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Production	RESULT AREA	P	Q	DEF:-A		C	D	S	M

KAIZEN IDEA SHEET

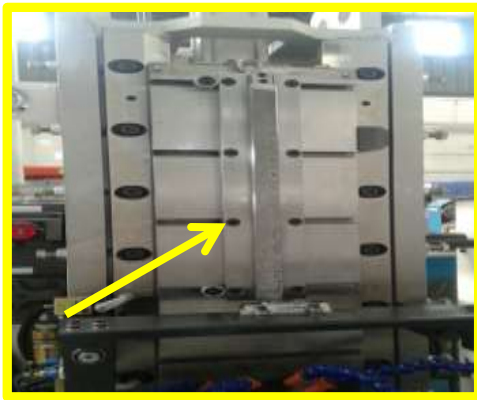
F/IMS/05

CELL: A545 Plunger **CELL NAME:** Broaching **MACHINE / STAGE:** Axisco Broaching m/c **OPERATION:** Broaching

KAIZEN THEME : To avoid hand damage in Broaching m/c.

WIDELY/DEEPLY:

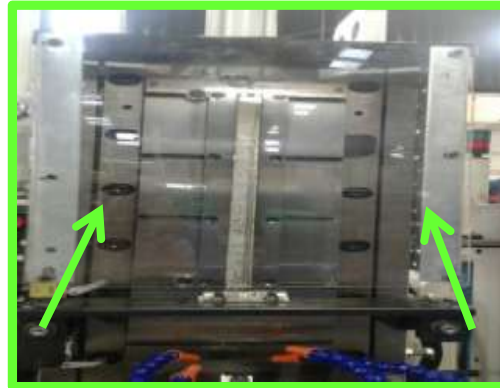
PRESENT STATUS: Probability may happen cause of hand get damage during cleaning time.



BEFORE

IDEA: Broach should be in closed condition

COUNTERMEASURE : Provided a transparent acrylic sheet guard to avoid hand damage during cleaning time.



AFTER

BENCHMARK	----
TARGET	----
KAIZEN START	02.11.17
KAIZEN FINISH	05.11.17

TEAM MEMBERS:

Mr. N.S.Pujari
Mr. Murali MN

BENEFITS:

1. Safe working condition.
2. User friendly

KAIZEN SUSTENANCE

WHAT TO DO : Ir reversible Kaizen .

HOW TO DO : -----

FREQUENCY : One time action.

WHY - WHY ANALYSIS :-

Why1: Probability may happen cause of hand get damage during cleaning time.

Why2: Broach is in Open condition.

RESULT:-



Un safe Working condition.	Safe Working condition.
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ROOT CAUSE:- Broach is in Open condition.

REGISTRATION NO. & DATE: 1946 & 10.11.17

REGISTERED BY: Mr. Manash KP

MANAGER'S SIGN: Mr. Manas Kumar Dey

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
IN RS	IN RS	IN RS
INR 500/-	-----	INR 500/-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
No Scope in P14				